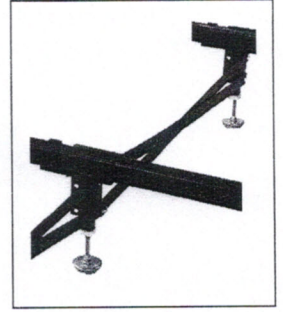
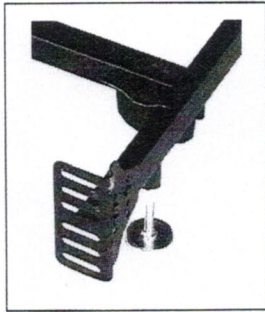
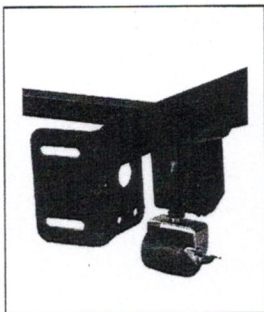


GLIDEAWAY

PROVIDING QUALITY STEEL PRODUCTS FOR OVER 50 YEARS



BED FRAMES • BED RAILS • SUPPORT SYSTEMS • ACCESSORIES

FACTORY WAREHOUSES LOCATED ACROSS THE COUNTRY

CORPORATE HEADQUARTERS: 8226 LACKLAND RD., ST. LOUIS, MO 63114

PHONE: 800-428-5222 • FAX: 314-426-4676 • WWW.GLIDEAWAY.COM

GLIDEAMATIC ULTRA PREMIUM FRAMES

AVAILABLE WITH RUG ROLLER OR PREMIUM GLIDES



Features
"KEYSTONE"
Locking
System



Double Rail
Center Support
for Extra Support



Extra Wide
Headboard
Brackets



Deeply
Recessed
Legs for
Added Safety

1 3/4" X 1 3/8" RIBBED SIDE RAILS & 1 1/2" X 1 1/2" CROSS ARMS ON TWIN AND FULL SIZE
1 3/4" X 1 3/8" SIDE RIBBED RAILS & 1 1/4" X 1 1/4" CROSS ARMS ON QUEEN, KING, & CAL KING FRAMES
DESIGNED FOR BEDS WITH HEADBOARDS

ULTRA PREMIUM RUG ROLLER FRAMES

EXTRA WIDE 2 1/2" RUG ROLLER, 2 WITH BRAKES



QUEEN RUG ROLLER FRAME
SKU: AV50

TWIN RUG ROLLER FRAME
SKU: AV33

FULL RUG ROLLER FRAME
SKU: AV46

QUEEN RUG ROLLER FRAME
SKU: AV50

KING RUG ROLLER FRAME
SKU: AV66

CAL KING RUG ROLLER FRAME
SKU: AV60

ULTRA PREMIUM GLIDE FRAMES

EXTRA WIDE REINFORCED GLIDE



KING GLIDE FRAME
SKU: AV66SPG

TWIN GLIDE FRAME
SKU: AV33SPG

FULL GLIDE FRAME
SKU: AV46SPG

QUEEN GLIDE FRAME
SKU: AV50SPG

KING GLIDE FRAME
SKU: AV66SPG

CAL KING GLIDE FRAME
SKU: AV60SPG

ADDITIONAL FEATURES & BENEFITS

- "KEYSTONE" locking leg system for quick and easy assembly with ultimate strength
- Double angle iron head-to-toe support on Queen, King and Cal King frames; provides ultimate center rail support
- Over-sized, ribbed side rails for added strength
- Extra large headboard brackets
- Double steel legs with steel sockets built in
- All parts assembled with solid steel rivets for lasting durability
- One piece, pre-sized crossbars will never separate, adding ultimate strength

GLIDEAWAY

DELUXE BED FRAMES

AVAILABLE WITH RUG ROLLERS OR SPIN GLIDES



Heavy Duty Headboard Brackets...Sturdier, Catches More Headboard Widths



2 1/2" Wide Rug Roller Provides Safe, Easy Movement Over Carpeted or Hard Floor Surfaces



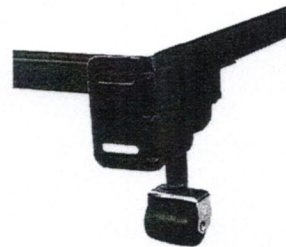
2 1/4" Special Spin Glide

1 1/2" X 1 1/2" SIDE RAILS & 1 1/2" X 1 1/2" CROSS ARMS
FRAMES DESIGNED FOR BEDS WITH HEADBOARDS

DELUXE RUG ROLLER FRAMES



6 LEG QUEEN
SKU: 34RR



4 LEG TWIN/FULL
SKU: 24RR

6 LEG QUEEN
SKU: 34RR

7 LEG QUEEN
SKU: 34RR-7

6 LEG KING
SKU: 44RR

6 LEG CAL KING
SKU: 44RRCK

7 LEG UNIVERSAL
TWIN/FULL/QUEEN/KING
SKU: TFQK-7
1 1/2" X 1 1/2" Cross Arms
and 1 3/4" X 1 3/8" Side Rails

DELUXE SPIN GLIDE FRAMES



6 LEG KING
SKU: 44G



4 LEG TWIN/FULL
SKU: 24G

6 LEG QUEEN
SKU: 34G

7 LEG QUEEN
SKU: 34G-7

6 LEG KING
SKU: 44G

6 LEG CAL KING
SKU: 44GCK

ADDITIONAL FEATURES & BENEFITS

- T-shape leg that interlocks above and below side rails for maximum strength
- Legs attach with solid rivets for a longer lasting strength
- Locking brake on deluxe rug roller frames
- Double angle iron head-to-toe support on King and Cal King frames
- Plastic end caps to protect bedding
- Quick and easy assembly. Cross arms lock together in preset sizes while canoe clips secure in keyhole slots. No nuts, bolts, or tools to needed.
- Queen size frames break down to Twin/Full by removing center support bar

GLIDEAWAY

TOLL FREE: 800-428-5222 • FAX: 314-426-4676 • WWW.GLIDEAWAY.COM

STANDARD BED FRAMES

AVAILABLE WITH RUG ROLLERS OR SPIN GLIDES



Heavy Duty Headboard Brackets...Sturdier, Catches More Headboard Widths



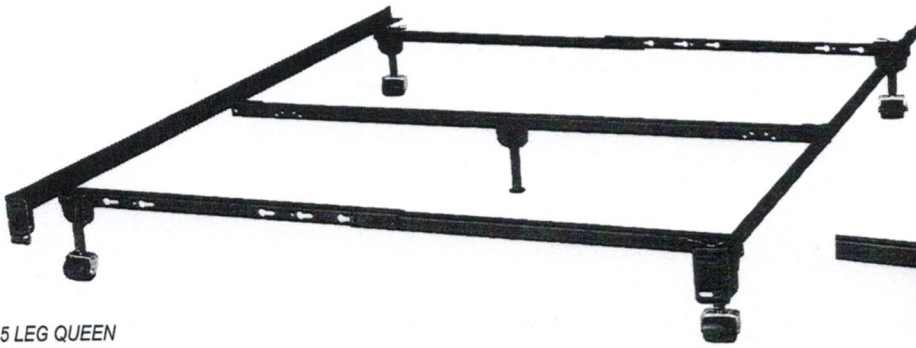
2 1/2" Wide Rug Roller Provides Safe, Easy Movement Over Carpeted or Hard Floor Surfaces



2 1/4" Special Spin Glide

1 1/2" X 1 1/2" SIDE RAILS & 1 1/4" X 1 1/4" CROSS ARMS
FRAMES DESIGNED FOR BEDS WITH HEADBOARDS

STANDARD RUG ROLLER FRAMES



5 LEG QUEEN
SKU: 31RR-5



4 LEG TWIN/FULL
SKU: 21RR

5 LEG QUEEN
SKU: 31RR-5

6 LEG QUEEN
SKU: 31RR

6 LEG KING
SKU: 41RR

6 LEG QUEEN/KING/CAL KING
SKU: 66RR

STANDARD SPIN GLIDE FRAMES



6 LEG KING
SKU: 41G



4 LEG TWIN/FULL
SKU: 21G

5 LEG QUEEN
SKU: 31G-5

6 LEG QUEEN
SKU: 31G

6 LEG KING
SKU: 41G

6 LEG QUEEN/KING/CAL KING
SKU: 66G

ADDITIONAL FEATURES & BENEFITS

- T-shape leg that interlocks above and below side rails for maximum strength
- Legs attach with solid rivets for a longer lasting strength
- Locking brake on standard rug roller frames
- Double angle iron head-to-toe support King and Cal King frames
- Plastic end caps to protect bedding
- Quick and easy assembly. Cross arms lock together in preset sizes while canoe clips secure in keyhole slots. No nuts, bolts, or tools to needed.
- Queen size frames break down to Twin/Full by removing center support bar

GLIDEAWAY

PROMOTIONAL FRAMES

AVAILABLE WITH RUG ROLLERS OR GLIDES



Bolt-on
Brackets



2" Wide Rug Roller
Provides Safe, Easy
Movement Over Carpeted
or Hard Floor Surfaces



Plastic
Insert
Glide

1 1/4" X 1 1/4" SIDE RAILS & 1 1/4" X 1 1/4" CROSS ARMS
FRAMES DESIGNED FOR BEDS WITH HEADBOARDS

PROMOTIONAL RUG ROLLER FRAMES



5 LEG QUEEN
SKU: 35R



4 LEG TWIN/FULL
SKU: 46R

4 LEG TWIN/FULL/QUEEN
SKU: 47R

5 LEG QUEEN
SKU: 35R

6 LEG QUEEN/KING/CAL KING
SKU: 56R

PROMOTIONAL GLIDE FRAMES



6 LEG KING
SKU: 56G



4 LEG TWIN/FULL
SKU: 46G

4 LEG TWIN/FULL/QUEEN
SKU: 47G

5 LEG QUEEN
SKU: 35G

6 LEG QUEEN/KING/CAL KING
SKU: 56G

ADDITIONAL FEATURES & BENEFITS

- T-shape leg that interlocks above and below side rails for maximum strength.
- Legs attach with solid rivets for a longer lasting strength
- Double angle iron head-to-toe support on 56R or 56G Queen/King/Cal King frame
- Plastic end caps to protect bedding
- Quick and easy assembly. Cross arms lock together in preset sizes while canoe clips secure in keyhole slots. No nuts, bolts, or tools are needed.
- Queen size frames break down to Twin/Full by removing center support bar

GLIDEAWAY

TOLL FREE: 800-428-5222 • FAX: 314-426-4676 • WWW.GLIDEAWAY.COM

BED FRAMES FOR BOLT-ON HEADBOARDS WITH FOOTBOARDS WITH GLIDES

1 1/4" X 1 1/4" CROSS ARMS AND 1 1/2" X 1 1/2" SIDE RAILS
FRAME BOLTS ON TO HEADBOARD AND FOOTBOARD



Heavy Duty Offset Headboard Brackets with Additional Slots to Fit More Headboard Widths



Adjustable Glide that Allows Bed to Sit Firmly on the Floor



4 LEG TWIN/FULL
SKU: BB24



6 LEG KING
SKU: BB44



5 LEG QUEEN
SKU: BB34



6 LEG CAL KING
SKU: BB44CK



**6 LEG QUEEN/KING/
CAL KING**
SKU: BB66

ADDITIONAL FEATURES & BENEFITS

- Double angle Iron center support on King, Cal King and Q/K/CK frames
- Quick and easy assembly. Cross arms lock together in preset sizes while canoe clips secure in keyhole slots. No nuts, bolts, clamps, or tools needed.

LOW PROFILE BED FRAMES FOR HEADBOARDS ONLY WITH GLIDES

1 1/2" X 1 1/2" CROSS ARMS AND 1 1/2" X 1 1/2" SIDE RAILS
HEADBOARD ONLY BOLT-ON FRAME



Bolt-on Brackets



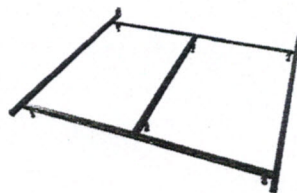
Frame Lowers Bedding 3 1/2" While Special Bracket Raises Lower Slot to Factory Pre-drilled Holes



Plastic Insert Glide



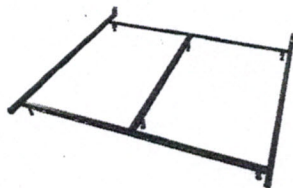
4 LEG TWIN/FULL
SKU: LB24



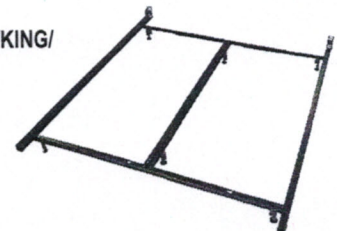
6 LEG KING
SKU: LB44



5 LEG QUEEN
SKU: LB34



6 LEG CAL KING
SKU: LB44CK



**6 LEG QUEEN/KING/
CAL KING**
SKU: LB66

ADDITIONAL FEATURES & BENEFITS

- Double angle Iron center support on King, Cal King and Q/K/CK frames
- Quick and easy assembly. Cross arms lock together in preset sizes while canoe clips secure in keyhole slots. No nuts, bolts, clamps, or tools needed.

GLIDEAWAY

TOLL FREE: 800-428-5222 • FAX: 314-426-4676 • WWW.GLIDEAWAY.COM

SPECIALTY BED FRAMES FOR HEADBOARDS WITH SPIN GLIDES



Heavy Duty Headboard
Brackets...Studier, Catches
More Headboard Widths



Large Spin Glides
to Distribute the
Weight

— SOFT SIDE WATER BED FRAMES – BOLT-ON HEADBOARD ONLY FRAME —



6 LEG TWIN
SKU: T13WB

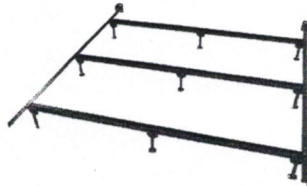


7 LEG FULL
SKU: F23WB



9 LEG QUEEN
SKU: Q33WB

9 LEG KING
SKU: K43WB



9 LEG CAL KING
SKU: CK43WB



— SOFT SIDE WATER BED FRAMES – BOLT-ON HEADBOARD WITH FOOTBOARD —



Heavy Duty Offset Headboard
Brackets with Additional Slots to
Fit More Headboard Widths



Adjustable Glide
that Allows Bed to
Sit Firmly on the Floor



6 LEG TWIN
SKU:
BBT13WB



7 LEG FULL
SKU:
BBF23WB



9 LEG QUEEN
SKU:
BBQ33WB



9 LEG KING
SKU: BBK43WB

HOOK-IN BED FRAMES FOR HEADBOARDS WITH SPIN GLIDES



Universal
Hook-in
Brackets



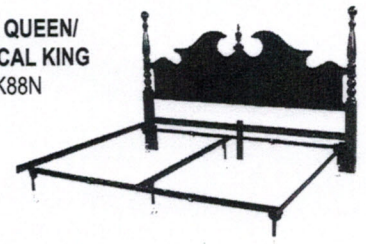
Adjustable Glide
that Allows Bed to
Sit Firmly on the Floor



**3 LEG TWIN/
FULL/QUEEN**
SKU: 88N

These headboard only frames hook into the headboard. The frame takes the shakes out of the headboard by keeping it firmly on the floor where it belongs and provides a rigid vital center SUPPORT ZONE where it protects the bedding and stabilizes the headboard.

**6 LEG QUEEN/
KING/CAL KING**
SKU: K88N



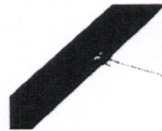
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RAIL SYSTEMS FOR HEADBOARDS WITH FOOTBOARDS



Flattened Ends of Rails Flex for Safe, Snug, Firmer Fit Along Entire Length of Box Spring



Cross Rod can only Hook into Rails from the Under-side. Hooked Ends of Cross Rod Lay in Recessed Area.



Rails are Formed from 4" Wide Carbon Steel with Bedding Sitting on 2" Wide Horizontal Flange on Each Side.

FLEXING RAIL SYSTEM – HEADBOARDS WITH FOOTBOARDS



Includes Wire

1-CS - Hook-in rails for Twin/Full with 2 legs of Center Support
Legs adjust from 8"-11"



62CS - Hook-in rails for Queen with 2 legs of Center Support
Legs adjust from 8"-11"



K80 - Hook-in rails for King with 7 legs of Center Support
Legs adjust from 8"-11"

1- Slatless Hook-in rails for Twin/Full bedding

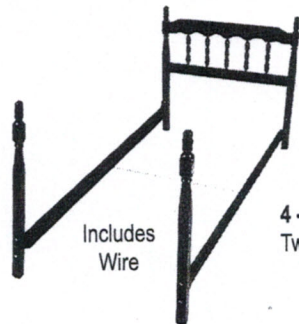
1-CS8-18 - Hook-in rails for Twin/Full with 2 legs of Center Support
Legs adjust from 8"-18"

62CS-8-18 - Hook-in rails for Queen with 2 legs of Center Support
Legs adjust from 8"-18"

K80-8-18 - Hook-in rails for King with 7 legs of Center Support
Legs adjust from 8"-18"



82 - Hook-in rails for XLFull/Queen bedding



Includes Wire

4 - Bolt-on rails for Twin/Full bedding



64CS - Queen size bolt-on rails with 2 legs of Center Support
Legs adjust from 8"-11"

64CS-8-18 - Queen size bolt-on rails with 2 legs of center support
Legs adjust from 8"-11"

ADDITIONAL FEATURES & BENEFITS

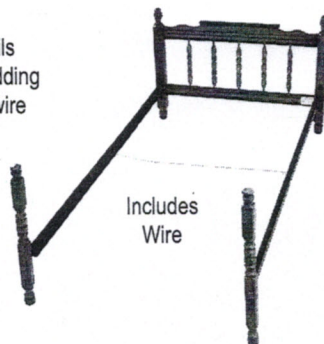
- Available in hook-in or bolt-on bed rails for headboards with footboards
- Adjustable center support legs
- Rails have Glideaway's patented FLEXING SIDE RAILS. Side rails flex for a safe, snug, firmer fit along the entire length of foundation

ANGLE IRON SYSTEM FRAMES – HEADBOARDS WITH FOOTBOARDS



Includes Wire

2W - Hook-in rails for Twin/Full bedding
Includes cross wire



Includes Wire

82HOW - Hook-in rails for Queen bedding
Includes cross wire



3W - Bolt-on rails for Twin/Full bedding
Includes cross wire



82BOW - Bolt-on rails for Queen bedding
Includes cross wire



ADDITIONAL FEATURES & BENEFITS

- Available in hook-in or bolt-on bed rails for headboards with footboards
- Rails are formed from 1 1/2" angle iron steel
- Rails include cross wire

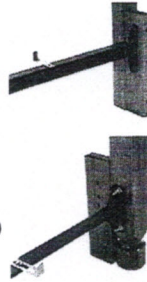
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CONVERTER RAILS – HOOK-IN OR BOLT-ON



HOOK-IN
SKU: CV1L



BOLT-ON
SKU: CV1L-BO

FEATURES & BENEFITS

- Heavy duty 1 1/2" X 1 1/2" Hook-in or Bolt-on converter rail system.
- Angle Iron side rails attach to cross supports to protect bedding
- Converts full size bed to accommodate a queen size bed
- Center leg attaches to steel center cross support to prevent foundation from sagging
- For headboards with footboards

DROP RAILS - HOOK-IN



DRTF -
Twin/Full
with 2 legs
of center
support



DRQ60 -
Queen with 2 legs
of center support

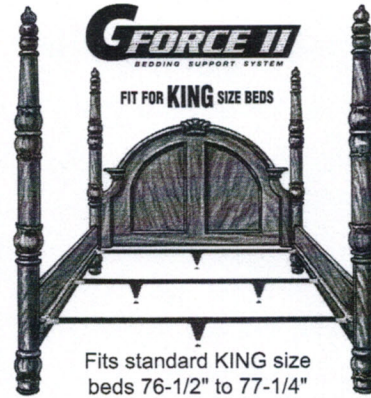
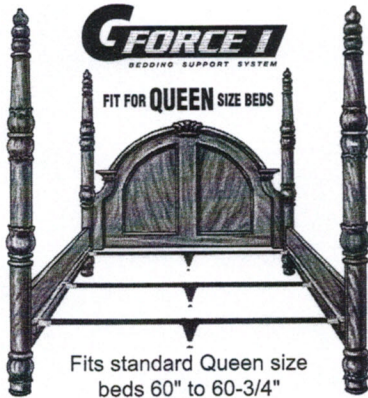


DRK80 -
King with
7 legs of
center
support

FEATURES & BENEFITS

- Hook-in drop rails for headboards with footboards
- Universal hook-in bracket
- With the increase of high profile bedding, special drop rail bracket lowers bedding 3 1/2" to the normal height of a standard mattress

CENTER SUPPORT SYSTEMS – FOR WOOD RAILS



G-FORCE I & II FEATURES & BENEFITS

- Adjustable height ranges from 6" – 9 1/2"
- Designed with metal brackets that reinforce wood cleat and take pressure off wood rails
- Center supports are designed with heavy-duty composite legs that add super strength to cross support
- Three steel cross supports

SKU: GFORCE-I
SKU: GFORCE-II



PREMIUM CENTER SUPPORT SYSTEMS GS-3XS FEATURES & BENEFITS

- Features "GRIPPER" SUPER CLAMP – heavy duty clamp adds ultimate strength to cross supports
- Fits Full, Queen, King and Cal King beds
- Adjustable height ranges from 6" – 15 1/2"
- Positive leg-locking system
- Three steel cross supports

SKU: GS-3XS

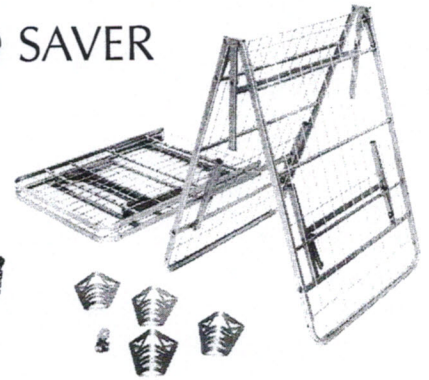
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SPACE SAVER STEEL BED BASE

FEATURES & BENEFITS

- All-steel and welded construction creates a super-strong foundation and eliminates the need for a box spring
- Create the Storage Space you need - a full 14" of space from floor to frame
- Folding design allows for ease of storage
- Self-locking leg design - engineered for safety and quick set-up
- Attractive and durable Pewter-Grey powder coated finish
- FOUR corner brackets included for attaching headboards and/or footboards to bed base

SPACE  SAVER



TWIN (SP-SAVER-T) • TWIN XTRA LONG (SP-SAVER-TXL)
 FULL (SP-SAVER-F) • QUEEN (SP-SAVER-Q)
 KING (SP-SAVER-K) • CAL KING (SP-SAVER-CK)

DELUXE ROLLAWAY WITH MATTRESS



ROLLAWAY 30 CFR -
 30" rollaway with mattress

ROLLAWAY 39 CFR -
 39" Rollaway with mattress

ROLLAWAY 48 CFR -
 48" Rollaway with mattress

FEATURES & BENEFITS

- 4 1/2" layered polyester provides added comfort and durability
- All steel frame
- Zinc coated helical springs
- Ball bearing EZ glide 2" casters
- Automatic leg opening
- Meets Federal CFR 1633 standards

HOTELIER ADJUSTABLE BED BASE AND ACCESSORIES



SKU: HTLBASE-PWT
 SKU: HTLBASE-BLK



MATTRESS PROTECTOR

- Exclusively designed for rollaway, hideaway, folding and guest beds in hotels and rentals
- Fits up to 5 1/2" mattresses
- Full encasement allows for ultimate in protection
- Waterproof, breathable barrier guaranteed to repel
- Provides anti-microbial dust mite barrier; keeps mattress clean and protected
- Provides waterproof protection for incontinence, bed-wetting or other accidents
- Machine washable
- 10 year limited warranty

SKU: GA-MATPAD-39 -
 39 inch (39"x71"x4.5")

SKU: GA-MATPAD-48 -
 48 inch (48"x71"x4.5")

HEAVY DUTY CASTERS

- Industry service providers prefer to upgrade to Heavy Duty Casters, provides ease of rolling frames across all types of flooring
- Upgrade for rollaway bed frames
- Provides fast set up and delivery of beds to rooms
- Features allow for heavy loads and use
- Preferred by hotel, rental and commercial industry Smooth rolling and long lasting

SKU: HARDW HDR-400

ADJUSTABLE BED BASE

- Exclusively designed for hotels
- Heavy duty all steel frame for the strongest support
- Base will adjust to fit Full, Queen, King and Cal King
- Top corner brackets provide a secure, stable, non-rocking foundation
- Full height steel side panels eliminate need to clean under bed
- Recessed design adds extra toe room for safety
- Attractive Pewter Grey or Black Powder coated finish
- Cutting edge design is faster and easier to assemble while providing the maximum support

GLIDEAWAY

LINK SPRINGS, POP-UPS, ROLLOUTS

1-UN456
UNIVERSAL LINK SPRING
 Four angle iron cross bars to prevent sagging
 Packed two per carton

1-UN456-2
UNIVERSAL LINK SPRING
 Two angle iron cross bars to prevent sagging
 Packed two per carton

1-UN456-2AR
 (1-UN456 with 2AR)
TWO CROSS BAR UNIVERSAL LINK SPRING WITH TUBULAR ARMS

976 POP-UP UNIT

776 ROLLOUT TRUNDLE

*Universal brackets included.
 Brackets and side rails permit vertical and horizontal adjustments.*

UN456
 (1-UN456 with 976)
4 CROSS BAR UNIVERSAL LINK SPRING POP-UP UNIT

UN456-2AR
 (1-UN456 with #976 and 2AR)
4 CROSS BAR UNIVERSAL LINK SPRING POP-UP UNIT AND TUBULAR ARMS

2AR
SQUARE TUBULAR ARMS (pair)
 Makes practical HI RISE BED, baked on rich powder finish. Packed with hardware in carton.

COMPLETE BED SYSTEM



MB-QHF - QUEEN SIZE

- Includes headboard, footboard and mattress support
- Easy set-up, no tools needed
- No need for separate foundation
- Heavy duty design, self-seating and locking legs
- Allows for storage room underneath bed
- Beautiful design in a hammered finish
- Compatible with all mattress types

YOUTH METAL BEDS



MB-YPT-R1
TWIN PINK
 (mattress not included)

TWIN METAL BED FRAME

- Easy set-up
- Allows storage room under bed
- Engineered slats increase comfort



MB-YBT
TWIN BLACK
MB-YBF
FULL BLACK
 (mattress not included)

- High-quality durable powder coat finish
- Design your own unique bed with colorful and bright stickers (included)



MB-YWT-R1
TWIN WHITE
MB-YWF
FULL WHITE
 (mattress not included)

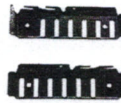
- Improved design eliminates need for bunkie boards or foundations

ACCESSORIES



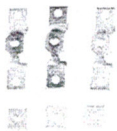
8A - ADAPTO PLATES

For attaching old style headboards to frames. Slots permit vertical and horizontal adjustment.
 Packed 1 or 25 pair per master pack



6A - FAST'N UP BED KIT

Two sturdy brackets hook in and under standard pins in beds and allow you to use a bolt-on frame with a hook-in headboard.
 Packed 1 or 12 pair per master pack.



104A (14 PR) - 48" SUPPORTS

164A (14 PR) - 60" SUPPORTS

Mirror supports with brackets and slots for use with plastic or wood frames.
 Packed 14 pair per master pack



DOWNHOOKS

Two sturdy steel brackets hook over standard pins in beds and allow you to use a bolt-on frame with a hook-in headboard.



9A - SWING HINGES

Heavy gauge steel, nylon bushings for silent operation.
 Packed in pairs with hardware.



104A (18 PR) - 48" SUPPORTS

104A (188 PR) - 60" SUPPORTS

Mirror supports with slots for use with plastic or wood frames. No brackets.
 Packed 18 pair per master pack



4SR - BOLT-ON DISPLAY RAILS (SHORT)



1SR - HOOK-IN DISPLAY RAILS (SHORT)

Packed 6 pair per master pack

GLIDEAWAY

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PERFORMANCE ~ SAFETY ~ VALUE

For over 50 years, Glideaway has designed and produced many consumer-proven, problem-solving product innovations that create value for the consumer while enhancing the safety of the furniture industry.

Glideaway has been a leader in designing frames and center support systems that not only meet, but exceed the warranty requirements of National Bedding Suppliers.

QUALITY PRODUCTS AND GREAT SERVICE

Like our customers, Glideaway's priorities have always been to emphasize great service and quality products. We have all been inundated with cheaper, promotional products. Your customers can always find cheaper, lower quality products and yet leading furniture retailers have found that when given a choice, consumers prefer quality products that protect themselves and their investment. With a complete line of problem-solving products ready for immediate shipment, Glideaway provides you with the level of service that gives you a competitive edge!

BIGGER BEDDING REQUIRES MORE SUPPORT

As the sales of bigger and heavier bedding continues to grow, leading retailers have realized the need for high quality bed frames and rails to provide the required support. By carrying the best, you can feel confident that your customers will receive the protection and support they need as well as a great value for their investment.

THE GLIDEAWAY COMMITMENT

We know you have a choice.

We at Glideaway are dedicated to earning your business, your trust and your confidence. Glideaway will always be committed to provide you with problem-solving products, excellent on-time service and innovative ideas to help your business remain healthy and grow.

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